

SHIP TODAY

Work Order ID 63671

Tuesday, November 09, 2010 1:39:27 PM

Page 1

Item ID: D206-642-347

Accept

Revision ID:

Item Name: Wearshoe

Start Date: 11/9/2010 Start Qty: 3.00

Required Date: 11/9/2010 Req'd Qty: 3.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan: MFDate: 10-11-9

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-347
CHG002

0.00

8 10/11/09

MF 10-11-09

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/11/09 (38)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8 10/11/09

(43)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63671

Tuesday, November 09, 2010 1:39:27 PM

Page 2

Item ID: D206-642-347

Accept

Setup Start

Revision ID:

Stop

Item Name: Wearshoe

Start Date: 11/9/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Memo Identify and pack for shipping as per PPP D206-642-347	0.00							
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control									

Loc 62
Reva

10/11/09 30 SP

10/11/09

mf

10-11-9

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Tuesday, November 09, 2010 1:39:26 PM

Page 1

Work Order ID: 63671

Parent Item: D206-642-347

Parent Item Name: Wearshoe



Start Date: 11/9/2010

Required Date: 11/9/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
per IIN revN DD verified by:JLM

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3537-1 Wearpad		Manufactured	No			110	Each	32.0000	6	18			
<div> <div>Location</div> <div>FP017</div> <div>62661</div> <div>63313</div> </div> <div> <div>Loc Qty</div> <div>32</div> <div>9</div> <div>23</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3537-3 Wearpad		Manufactured	No			110	Each	30.0000	1	3			
<div> <div>Location</div> <div>FP17</div> <div>61674</div> <div>62705</div> </div> <div> <div>Loc Qty</div> <div>30</div> <div>10</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3535-11 Wearshoe		Manufactured	No			110	Each	6.0000	1	3			
<div> <div>Location</div> <div>FP019</div> <div>57261</div> </div> <div> <div>Loc Qty</div> <div>6</div> <div>6</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

3

10/11/10 SP

10/11/10 SP

10/11/10 SP (34)

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 63671

Parent Item: D206-642-347

Parent Item Name: Wearshoe

Start Date: 11/9/2010

Required Date: 11/9/2010

Start Qty: 3.00

Required Qty: 3.00

D3536-11
Gasket

Manufactured No

110 Each

12.0000

1 3



10/11/98

Location

Loc Qty

Loc Code

FP011

8

57867

8

3

ST497A

4

46715

4

D3535-23
Wearshoe

Manufactured No

110 Each

18.0000

1 3



10/11/98

Location

Loc Qty

Loc Code

FP

4

61830

4

3

FP021

13

62706

13

D3536-23
Gasket

Manufactured No

110 Each

16.0000

1 3



10/11/98

Location

Loc Qty

Loc Code

FP011

16

63238

15

3

63391

1

D3535-35
Wearshoe

Manufactured No

110 Each

20.0000

1 3



10/11/98 (30)

Location

Loc Qty

Loc Code

FP018

20

60865

1

62461

11

3

62969

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 63671

Parent Item: D206-642-347

Parent Item Name: Wearshoe

Start Date: 11/9/2010

Required Date: 11/9/2010

Start Qty: 3.00

Required Qty: 3.00

D3536-35 Manufactured No

110

Each

10.0000

1

3



Gasket



10/11/95

Location

Loc Qty

Loc Code

FP012

10

58683

1

62462

9

3

MS27039C1-08

Purchased No

110

Each

921.0000

54

162



SCREW



10/11/95

Location

Loc Qty

Loc Code

FP

100

115336

100

ST293

821

115589

560

116022

260

19185

1

37

125

AN960C10L

NAS1149C0332

Purchased

No

110

Each

25.0000

54

162



washer



11/5832 10/11/95

Location

Loc Qty

Loc Code

ST245

25

107534

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

Item	Qty -311	Qty -312	Qty -341	Qty -347	Qty -013	Part Number	Description
	X					D206-642-311	SKIDTUBE INSTALLATION, LH
		X				D206-642-312	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-341	SKIDTUBE
				X		D206-642-347	WEARSHOE KIT (REPLACES -343)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-5	SKIDTUBE ASSEMBLY
2A			14			D2651-1	* PLUG ⁽¹⁾
2B			14			D2651-3	* O-RING ⁽¹⁾
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			MS27039-1-08	* SCREW ⁽¹⁾
5			2			AN960JD10L	* WASHER ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1		D3536-11	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-35	WEARSHOE (REPLACES D2656-35)
24B			1	1		D3536-35	GASKET
26A			54	54		MS27039C1-08	SCREW
26B			54	54		AN960C10L	WASHER
26C			54			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	GHW LUG (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09